



- NOTES:
- NET ASSEMBLY INCLUDES CENTER SUPPORT DISC. FOR NET SUPPORT FRAMES INCLUDE FIND NO. 5
  - ENERGY ABSORBER INCLUDES TAPE ASSEMBLY AND NET ATTACHMENT FITTING
  - FOR REMOVEABLE ANCHOR POST USE POST, SOCKET FIND NO. 4
  - a.) FOR WOOD CONSTRUCTION OF FRAME, NET SUPPORT USE DRAWING SK-5044  
b.) FOR FIBERGLASS CONSTRUCTION OF FRAME, NET SUPPORT USE DRAWING EJ-32017

QTY REQD	NEXT ASSEMBLY	FIND NO.	PART NUMBER	DESCRIPTION	STOCK SIZE	MATERIAL	CAGE	SPECIFICATION/MPN	ZONE
2		5		FRAME, DRAGNET SUPPORT					
2		4		POST, SOCKET					
2		3		POST, ANCHOR					
2		2		ENERGY ABSORBER, 75 FT.					
1		1		ASSEMBLY, NET					
				INSTALLATION					

**SPECIFICATIONS:**

- INTERPRET DRAWING IN ACCORDANCE WITH ML-STD-100E.
- IDENTIFY PARTS IN ACCORDANCE WITH ML-STD-100, IF INDICATED.
- REMOVE BURRS AND BREAK SHARP EDGES ON FABRICATED PARTS.
- TOLERANCES ON DIMENSIONS LOCATING HOLES AND FINISHED SURFACES SHALL NOT BE CUMULATIVE.
- STRAGGLINGS, FLATNESS, SURFACE FINISH, CONDITION, ETC. OF FABRICATED PARTS SHALL BE MILL OR SHOP STANDARD UNLESS OTHERWISE INDICATED.
- DETAILS WHICH INDICATE PERPENDICULARITY OF FABRICATED PARTS (MILLED PIECES, HOLES, CUTOFFS, ETC.) WITHOUT SPECIFICITY ARE TO BE INTERPRETED AS 90°/±2°.
- FABRICATED PARTS ARE NOT HEAT TREATED, STRESS RELIEVED, PLATED, CLEANED, PRIME, PAINTED, OR OTHERWISE TREATED UNLESS SPECIFICALLY INDICATED BY THIS DRAWING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

FRACTION	DECIMAL	ANGLE
1/16"	±.01	1/2°
XXX ±.005		

**THE ENTWISTLE COMPANY**  
BIGELOW STREET, HUDSON, MA 01749

**CONTRACT NUMBER** KQ 8/18/99  
**TITLE** INSTALLATION, DRAGNET WORK ZONET

PREPARED	ENGINEER	SIZE	CAGE	DRAWING NO.
CHECKED	CONFIG. CNT	D 20722		
PROJ. MGR.	SCALE	1/12	CALC. WT.	LBS. SHEET 1 OF 2